

TECHNICAL DATA

PRODUCT NAME:	SteviaSweet RM95D
ICON FOODS PRODUCT CODE NUMBER:	1091
DESCRIPTION:	SteviaSweet RM95D is a proprietary stevia blend of Rebaudioside M, and Rebaudioside D.
COMPOSITION:	Stevia Rebaudioside M, Stevia Rebaudioside D.
COUNTRY OF ORIGIN:	United States
ALLERGENS:	SteviaSweet RM95D does not contain any commonly known sources of allergens. Labeling is not required under the FDA Food Allergen Labeling and Consumer Protection Act of 2004 or EU Directive 2007/68/EC
KOSHER:	Kosher certified.
BSE-TSE:	No animal derived ingredients are used in the production of SteviaSweet RM95D.
VEGAN/VEGETARIAN:	Contains no animal ingredients or byproducts. Icon Foods has not conducted any studies with this product involving animal testing.
BE/GMO:	Does not require mandatory BE Disclosure. Product is manufactured from both bio-converted and extracted Rebaudiosides. No enzymes or processing aids used in the manufacturing of sub-ingredients are present in the final product.
LABELING:	SteviaSweet RM95D complies with limits established for residual pesticides as per USP <561>.
PACKAGING & RECOMMENDED STORAGE CONDITIONS:	SteviaSweet RM95D comes in a 1 kg bag, 10-kg box, or 20-kg box with poly inner bag. SteviaSweet RM95D should be stored in a cool & dry location in ambient conditions, not to exceed 85 degrees Fahrenheit. For long term storage, please keep refrigerated. Shelf life is 36 months when stored under recommended conditions.
REMARKS:	This item is a raw material for commercial use only.

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TECHNICAL DATA (CONT.)

PRODUCT NAME: SteviaSweet RM95D

PARAMETERS	SPECIFICATIONS	METHODS
ASSAY: REBAUDIOSIDE M, %	≥ 90	JECFA 2010
ASSAY: REBAUDIOSIDE D, %	≤ 10	JECFA 2010
APPEARANCE	Powder	Visual Inspection
COLOR	White	Visual Inspection
LOSS ON DRYING, %	≤ 6.0	USP/NF 731
SWEETNESS (COMPARED TO SUCROSE)	200 – 290	ISO 5492:2008
RESIDUE ON IGNITION, %	≤ 1.0	USP31<281>
MESH SIZE	80 – 120	ASTM C136/C136M
pH (20°C)	4.5 – 7.0	AOAC 973.41
METHANOL	≤ 200	EPA 5021
ETHANOL	≤ 5000	EPA 5021
TOTAL HEAVY METALS, ppm	≤ 10	AOAC 993.14
LEAD, ppm	≤ 1	AOAC 993.14
CADMIUM, ppm	≤ 0.2	AOAC 993.14
ARSENIC, ppm	≤ 1	AOAC 993.14
MERCURY, ppm	≤ 1	AOAC 993.14
TOTAL PLATE COUNT, cfu/g	≤ 1000	US Pharmacopeia Chapter 60
<i>E. COLI</i> , /10g	Negative	US Pharmacopeia Chapter 60
COLIFORM, cfu/g	≤ 10	US Pharmacopeia Chapter 60
YEAST & MOLD, cfu/g	≤ 100	US Pharmacopeia Chapter 60
SALMONELLA, /25g	Negative	US Pharmacopeia Chapter 60




 Thomas J. King
 Icon Foods, Inc.

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CERTIFICATE OF ANALYSIS

PRODUCT NAME: SteviaSweet RM95D

LOT CODE: 1091 UU YY MM DD BB **MANUFACTURE DATE:** MM/DD/YYYY **BEST BY:** MM/DD/YYYY

INGREDIENTS: Stevia Rebaudioside M, Stevia Rebaudioside D.

ITEMS	STANDARD	RESULTS	TEST METHOD
ASSAY: REBAUDIOSIDE M, %	≥ 90	Complies	JECFA 2010
ASSAY: REBAUDIOSIDE D, %	≤ 10	Complies	JECFA 2010
APPEARANCE	Powder	Complies	Visual Inspection
COLOR	White	Complies	Visual Inspection
LOSS ON DRYING, %	≤ 6.0	Complies	USP/NF 731
SWEETNESS (COMPARED TO SUCROSE)	200 – 290	Complies	ISO 5492:2008
RESIDUE ON IGNITION, %	≤ 1.0	Complies	USP31<281>
MESH SIZE	80 – 120	Complies	ASTM C136/C136M
pH (20°C)	4.5 – 7.0	Complies	AOAC 973.41
METHANOL	≤ 200	Complies	EPA 5021
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TOTAL HEAVY METALS, ppm	≤ 10	Complies	AOAC 993.14
LEAD, ppm	≤ 1	Complies	AOAC 993.14
CADMIUM, ppm	≤ 0.2	Complies	AOAC 993.14
ARSENIC, ppm	≤ 1	Complies	AOAC 993.14
MERCURY, ppm	≤ 1	Complies	AOAC 993.14
TOTAL PLATE COUNT, cfu/g	≤ 1000	Complies	US Pharmacopeia Chapter 60
<i>E. COLI</i> , /10g	Negative	Complies	US Pharmacopeia Chapter 60
COLIFORM, cfu/g	≤ 10	Complies	US Pharmacopeia Chapter 60
YEAST & MOLD, cfu/g	≤ 100	Complies	US Pharmacopeia Chapter 60
SALMONELLA, /25g	Negative	Complies	US Pharmacopeia Chapter 60

*Oregon department of agriculture, food safety division establishment #88294
 FDA food manufacturing facility #xxxxxxx6608*

Remarks: This item is a raw material for commercial use only.

*Storage: Store in a cool & dry location, not to exceed 85-degree Fahrenheit.
 For long term storage, please keep refrigerated.*

ISSUED BY:

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COUNTRY OF ORIGIN STATEMENT

Oregon Department of Agriculture, Food Safety Division Establishment #88294

Compliant with JECFA guidelines

This letter is to certify that SteviaSweet RM95D sold by Icon Foods, Inc. at the Portland, Oregon, USA facility, is manufactured in the United States.

If you have any questions, please contact Icon Foods Quality Assurance Division at 310-455-9876.

A handwritten signature in blue ink, appearing to read "TJ King".

Thomas J. King
Icon Foods, Inc.

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INGREDIENT STATEMENT**PRODUCT INGREDIENT LIST**

PRODUCT NAME: SteviaSweet RM95D

PRODUCT NUMBER: 1091

INGREDIENTS % RANGE COMPOSITION

INGREDIENTS	% RANGE COMPOSITION
Stevia Rebaudioside M	≥ 90%
Stevia Rebaudioside D	≤ 10%

MANUFACTURING FACILITY:

ICON FOODS, INC.
19250 NE PORTAL WAY
PORTLAND, OR 97230
P: 310.455.9876

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100G NUTRITIONAL SPECIFICATIONS

PRODUCT NAME: SteviaSweet RM95D

NUTRITIONAL FACTS

Calories	0 kcal	
Total Fat	0 g	0%
Saturated Fat	0 g	0%
Trans Fat	0 g	
Cholesterol	0 g	0%
Sodium	0 mg	0%
Total Carbohydrate	0 g	0%
Dietary Fiber	0 g	0%
Total Sugars	0 g	
Includes 0g Added Sugars		0%
Protein	0 g	
Vitamin D	0 mcg	0%
Calcium	0 mg	0%
Iron	0 mg	0%
Potassium	0 mg	0%

*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

CARBOHYDRATES

AMOUNTS PER 100G

Total Carbohydrate	0.0g
Dietary Fiber	0.0g
Starch	0.0g
Sugars	0.0g
Sugar Alcohols	0.0g

FATS & FATTY ACIDS

AMOUNTS PER 100G

Total Fat	0.0g
Saturated Fat	0.0g
Monounsaturated Fat	0.0g
Polyunsaturated Fat	0.0g
Total Trans Fatty Acids	0.0g

PROTEIN & AMINO ACIDS

AMOUNTS PER 100G

Protein	0.0g
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VITAMINS

AMOUNTS PER 100G

Vitamin A	0.0 IU
Vitamin C	0.0 mg
Vitamin D	0.0 IU
Vitamin E (Alpha Tocopherol)	0.0 mg

MINERALS

AMOUNTS PER 100G

Calcium	0.0 mg
Iron	0.0 mg
Potassium	0.0 mg
Sodium	0.0 mg

OTHER

AMOUNTS PER 100G

Water	≤ 1.0 g
Ash	≤ 1.0 g

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SAFETY DATA SHEET

PRODUCT NAME: SteviaSweet RM95D

ICON FOODS, INC. – USA | PRODUCT #: 1091

CAS REGISTRY NUMBER: 1220616-44-3, 63279-13-0

OREGON DEPARTMENT OF AGRICULTURE, FOOD & SAFETY DIVISION ESTABLISHMENT #88294

FDA FOOD MANUFACTURING FACILITY #*****6608

COMPLIANT WITH JECFA GUIDLINES

IDENTIFICATION:	Commercial Name: SteviaSweet RM95D Manufacturer: Icon Foods, Inc.
COMPOSITION:	Stevia Rebaudioside M, Stevia Rebaudioside D. CAS# 1220616-44-3, 63279-13-0 Risk Phrases: None Safety Phrases 25-26: Not Mandatory
HAZARDS:	Not classified as dangerous according to directive 67/548/EEC or its amendments.
FIRST AID MEASURES:	Eye Contact: Wash with water or standard eye wash solution. Seek medical advice if irritation occurs and persists. Oral Ingestion: Essentially edible in small quantity with bland to bitter sweet aftertaste Skin Contact: Wash with water and mild soap.
FIRE FIGHTING MEASURES:	Non-combustible and presents no special fire hazard Extinguishing media: N/A Protective Equipment: Standard equipment
ACCIDENTAL RELEASE MEASURES:	Absorb into an inert material and scrape up. Remove residue by scrubbing with hot water or detergent solution.
HANDLING & STORAGE:	Store in a cool & dry location in ambient conditions, not to exceed 85 degrees Fahrenheit. For long term storage, please keep refrigerated.
EXPOSURE & PERSONAL PROTECTION:	In accordance with good industrial practice and handling, use standard eye protection.
PHYSICAL & CHEMICAL PROPERTIES:	Physical Form: Powder Color: White Odor: -- Boiling Point: -- Melting Point: -- Viscosity @ 20 degree C: -- Flash Point: -- Flammability Solid/Gas: -- Auto Flammability: -- Specific Refractive: -- Explosive Properties: -- pH (100% Concentrate): -- Oxidizing Properties: -- Vapor Pressure: -- Density: -- Water Solubility: Soluble Other Solubility: In most Basic Food Grade Solvents Partition Coefficient: -- (Octanol/Water): -- Explosive Limits: --
STABILITY & REACTIVITY:	Thermal Decomposition: Stable under normal conditions of use.
TOXICOLOGICAL DATA:	Oral: Essentially non-toxic and edible in small quantity. Dermal: Expected to be essentially non-toxic.

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ECOLOGICAL INFORMATION:

Inhalation: Slight Ethanolic Sting – irritation
 Toxic Effects: None
 Eye: Very Mild/Minimal – Not a transient Conjunctival Irritant at 10% concentrate in water (Eyetex classification).

DISPOSAL CONDITIONS:

Biodegration: Expected to be ultimately biodegradable.
 Fish Toxicity: No Data.

TRANSPORT INFORMATION:

Dispose of according to local, state, and federal regulations.

REGULATORY INFORMATION:

UN Number: N/A
 UN Name: Not Assigned
 IMDG Code/Class: Not Hazardous
 IMDG Code Page No: N/A
 ICAO/IATA Air Class: Non-Hazardous
 ICAO/IATA Air Class Packing Group: N/A
 RID/ADR Class: Non-Hazardous
 ADNR Class: Non-Hazardous

OTHER INFORMATION:

Occupational Exposure Limits: N/A

Supplementary Dietary/Food Use: FDA GRAS Status within the USA

Note: Based on its review of information and data submitted by industry, FDA has concluded there is no basis to object to the use of certain refined Stevia preparations in food. These refined Stevia preparations may be lawfully marketed and added to food products sold in the United States.

This conclusion was drawn through a process of self-affirmation which means that the ingredient is found to be safe by an expert panel review, but a notice is not submitted to FDA. In order to obtain a no-objection letter with a GRAS notification, the stevia product must be manufactured under Good Manufacturing Practices regulations and must meet the JECFA specifications for purity, which include the requirement that 95% of the dry weight of the product must consist of the seven glycosides recognized by JECFA.

As published in the Official Journal of the EU as of November 11, 2011, steviol glycosides have been approved for use in foods sold in the European Union. The appropriate regulatory bodies—the joint FAO/WHO Expert Committee on Food Additives (JECFA) and the European Food Safety Authority (EFSA)—agree that the sweetening compound is safe for all populations to consume and is a suitable sweetening option for diabetics.

Information contained herein as well as any representations made regarding this information are believed to be accurate and reliable however no warranty or guarantee, express or implied, is made regarding information and/or product.

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VERSION HISTORY

VERSION #	DATE	REVISIONS	APPROVAL

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